

SOUTH PRODUCTION NOTES

Mar 4 2015
11-7 Shift Notes

BASF EMPLOYEES

38 Last Recordable
614 Last Lost Time

137 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / AI 5637 next:

Need to get MED line turned around and ready for AI 5637. We will need to have the filter receiver cartridges changed tomorrow second half of day shift.

#1 RC / Si-1624 done (moved to #3 RC):

Hold...will move rescreens from #1 calciner to #3 calciner.

Exhaust to F1, then bringing down

#2 MED line / Cu 0860:

Auger locked up on first shift and was pressed out half way through second shift and can be retrieved from maintenance.

Make sure to put the date and shift on the bags and feed in batch order to the calciner. Monitor transition sock for leakage. New transition socks are being looked into. Only one grab sample is needed/shift. Any questions, contact Justin.

#2 RC/ Cu 0860 next:

Continue feeding the bags that have aged for at least 24 hours. PLEASE monitor and check surface areas, and contact Justin Quach if out of range for specific corrective instructions. Continue to feed in batch order. Do not feed the bag marked lot 719/720.

Exhaust to F1

#3 Cu 0360 next:

Viron restarted, need to light dryer. OCS will be here on Wednesday morning for the scale calibration, then we can get started. We will need to get another auger installed. Auger #17 will need to be set aside and cleaned, then sent out for reconditioning.

Page installing modified discharge chute. Line to hopper already blanked off. OCS needs to calibrate scale on hopper (station #1). Work order submitted.

#3 RC / Rescreening Si 1624:

Light calciner and run on pilots. Rescreening will be moved from calciner 1 to calciner 3 ASAP. Bring bags of LOT 629 material from the #1 feed hopper to the #3 feed hopper, and feed these in bag order. We will need to change the screener to Si 1624, then run a bag of flush through (use the bag that says HOLD...Si 1624 small diameter extrusions).

Exhaust to

#4 RC / D-0222 KLP done:

Down

NOTE: Auto sample was repaired by Page on Monday, still need an electrician to look at.

Exhaust to

#5 RC / Cu 0539:

Vac-u-max receiver filter was changed and system restarted. So far, no dusting. Feed was restarted...watch for dusting from vac-u-max blower discharge.

Whenever we restart, continue with 112 bags @ 500 lbs.

Exhaust to 5 DC

#6 RC & Dryer / D-1781 LAQ

Continue...elevator has been repaired but DO NOT USE the rear (outside) doors, and make sure all doors are completely closed prior to moving between floors. Also, need to continue brief elevator training and sign "sign-in" sheet. Lines have been painted on the floor and in the elevator for loading.

Exhaust to Sly Scrubber

6 Tank /D-5253 empty

Empty. Drain looked at by Schirmer and Lucas- not fixed yet
Acid washed 1-1-15 – MT 1-2-15

New Pfaudler / V 2045 next:

The 3rd impregnation was performed on day shift and pfaudler is currently drying. Need to get sample to lab when ready around beginning midnight shift.

7 Tank Vanadyl Oxalate solution for V 2045:

Continue to monitor. Solution ok to use, but we will need to make another tank soon.

Old Pfaudler / D 1781 LAQ done:

Made batch 260 late Monday and that is it. Make sure everything is emptied (pfaudler/hopper), then rinse down both vessels and get the liner removed from the hopper filling chute. Clean the floor area for Wednesday's Safety Week walk-through.

National Dryer: Cleaning

GEM is finished.

PK Blender Selexsorb:

Hold on making Selexsorb until Bodmann can look at the discharge valve. If operator has not run Selexsorb, see revised batch sheets for instructions. Will inspect various items on PK outlet with floor CRT Monday morning.

Abbe Blender / 5206 Done

Done for a while. Area Cleaned

Tower 3 Cu 0860 next:

Shaker has been repaired. The tower has been shaken down and can be loaded. Do not start up the tower until first shift. It cannot be under Hydrogen during the laser scanning planned in the morning.

Tower 6 / QVAM next:

Tower bottom to be dropped Wed or Thur. Will be down through weekend.

North Screener / Cu-1155:

Continue

South Screener / Cu-1155:

Continue

#2662 (west) Pill Machine / AI-3917 T 3/16":

Running when manpower available. NOTE: sample thief fell into bag 3 Lot 68

#2664 (east) Pill Machine / AI-3917 T 3/16":

Running when manpower available.

TK #2 / V 2046:

Surface areas finally OK, begin unloading. Watch suction on the loading station. Blow down DC once a shift to keep up suction. Allow all material to come out of screw feeder before moving sagger from loading station.

BI Mill – Finished last drums of V 2045 during day shift Sunday. Key is to feed hopper slowly (do not dump too much into hopper). Dusting was minimum to zero. As of 1:00 pm, only 2 drums left to mill. Should be done by afternoon shift. Will need cleaned up for V 2046 (see mark Goodman)

TK #4 / Cu 2508:

Continue rescreening....grab any remaining 2508 bags from building 24. New scale installation finished on Friday. WOW for reprograming to turn off screener when drum is full

Harrop Kiln / Al 3921 next:

Continue...split the time on the kiln with the screener or other personnel (4 hrs). 2 bottles of eyewash solution are now at the normal eyewash station. Please read directions for use before beginning to work in this area.

We are now loading the front half of the car and the top 2 saggars on the back half of the saggars. Operators will be switched out half way through the shift.

Building 27 Belt Filter / Bv-0307 next:

Will need to continue into midnight shift.

Priorities:

- 1) Reduction Towers
- 2) #1 Line/#1RC (Al 5637)
- 3) #5 RC Cu 0539
- 4) #2 Tunnel Kiln and east pfaudler for BE 0101
- 5) HC-11 Cu 6081 after the BV 0307
- 6) #3 MED clean out & set up for Cu-0360, we have to supply dried material to PR2 by Wednesday
- 7) #2 Line/#2RC
- 8) West Pfaudler
- 9) Harrop Kiln
- 10) Horne Tableting Machines

11) #4 Tunnel Kiln rescreens 2508

12) South PK (Low because I do not know the status of the discharge issue)